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## European Technical Assessment

## ETA 13/0782 of 26/09/2018

**Technical Assessment Body issuing the ETA:** Technical and Test Institute  
for Construction Prague

**Trade name of the construction product**

J-fix Polyester Resin Styrene free

**Product family to which the construction  
product belongs**

Product area code: 33  
Bonded injection type anchor for use  
in uncracked concrete

**Manufacturer**

Hexstone Ltd. T/A JCP Construction Products  
Opal Way, Stone Business Park,  
Stone, Staffordshire, ST15 0SW,  
United Kingdom

**Manufacturing plant**

Plant 1

**This European Technical Assessment  
contains**

13 pages including 10 Annexes which form  
an integral part of this assessment

**This European Technical Assessment is  
issued in accordance with regulation  
(EU) No 305/2011, on the basis of**

EAD 330499-00-0601

**This version replaces**

ETA 13/0782 issued on 25/06/2013

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## 1. Technical description of the product

The J-fix Polyester Resin Styrene free with steel elements is bonded anchor (injection type). Steel elements can be galvanized or stainless steel.

Steel element is placed into a drilled hole filled with injection mortar. The steel element is anchored via the bond between metal part, injection mortar and concrete. The anchor is intended to be used with embedment depth from 8 diameters to 12 diameters.

The illustration and the description of the product are given in Annex A.

## 2. Specification of the intended use in accordance with the applicable EAD

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the products in relation to the expected economically reasonable working life of the works.

## 3. Performance of the product and references to the methods used for its assessment

### 3.1 Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Resistance to steel failure (tension)	See Annex C1
Resistance to combined pull-out and concrete failure	See Annex C1
Resistance to concrete cone failure	See Annex C1
Edge distance to prevent splitting under load	See Annex C1
Robustness	See Annex C1
Maximum setting torque moment	See Annex B4
Minimum edge distance and spacing	See Annex B4
Resistance to steel failure (shear)	See Annex C2
Resistance to pry-out failure	See Annex C2
Resistance to concrete edge failure	See Annex C2
Displacements under short term and long term loading	See Annex C3
Durability of metal parts	See Annex A3

### 3.2 Hygiene, health and environment (BWR 3)

No performance determined.

### 3.3 General aspects relating to fitness for use

Durability and serviceability are only ensured if the specifications of intended use according to Annex B 1 are kept.

## 4. Assessment and verification of constancy of performance (AVCP) system applied with reference to its legal base

According to the Decision 96/582/EC of the European Commission<sup>1</sup> the system of assessment verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level or class	System
Metal anchors for use in concrete	For fixing and/or supporting to concrete, structural elements (which contributes to the stability of the works) or heavy units.	-	1

<sup>1</sup> Official Journal of the European Communities L 254 of 08.10.1996

## **5. Technical details necessary for the implementation of the AVCP system, as provided in the applicable EAD**

### **5.1 Tasks of the manufacturer**

The manufacturer may only use raw materials stated in the technical documentation of this European Technical Assessment.

The factory production control shall be in accordance with the control plan which is a part of the technical documentation of this European Technical Assessment. The control plan is laid down in the context of the factory production control system operated by the manufacturer and deposited at Technický a zkušební ústav stavební Praha, s.p.<sup>2</sup> The results of factory production control shall be recorded and evaluated in accordance with the provisions of the control plan.

### **5.2 Tasks of the notified bodies**

The notified body shall retain the essential points of its actions referred to above and state the results obtained and conclusions drawn in a written report.

The notified certification body involved by the manufacturer shall issue an certificate of constancy of performance of the product stating the conformity with the provisions of this European Technical Assessment.

In cases where the provisions of the European Technical Assessment and its control plan are no longer fulfilled the notified body shall withdraw the certificate of constancy of performance and inform Technical and Test Institute for Construction Prague without delay.

Issued in Prague on 26.09.2018

By

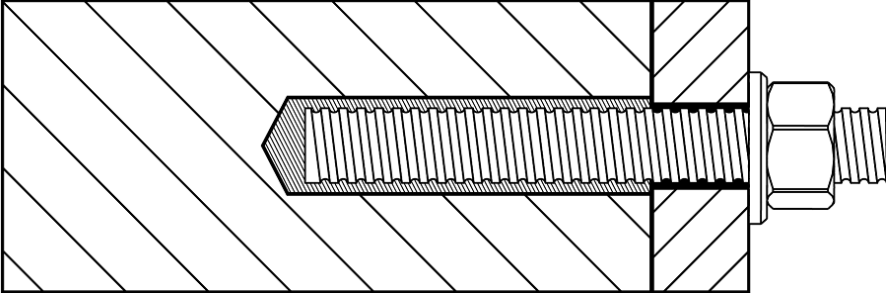
**Ing. Mária Schaan**

Head of the Technical Assessment Body

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<sup>2</sup> The control plan is a confidential part of the documentation of the European Technical Assessment, but not published together with the ETA and only handed over to the approved body involved in the procedure of AVCP.

**Threaded rod**



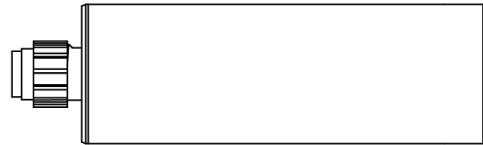
**J-fix Polyester Resin Styrene free**

**Product description**  
Installed conditions

**Annex A 1**

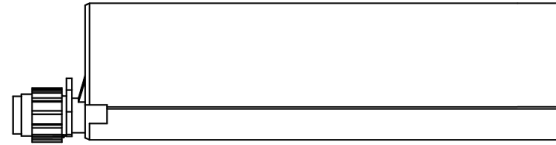
**Coaxial cartridge**

J-fix Polyester Resin Styrene free  
150 ml  
380 ml  
400 ml  
410 ml



**Side by side cartridge**

J-fix Polyester Resin Styrene free  
350 ml



**Two part foil in a single piston component cartridge**

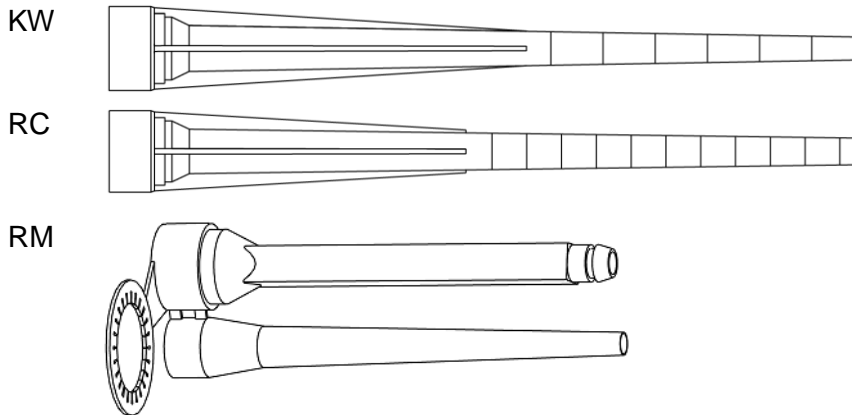
J-fix Polyester Resin Styrene free  
150 ml  
170 ml  
300 ml



**Marking of the mortar cartridges**

Identifying mark of the producer, Trade name, Charge code number, Storage life, Curing and processing time

**Mixing nozzle**

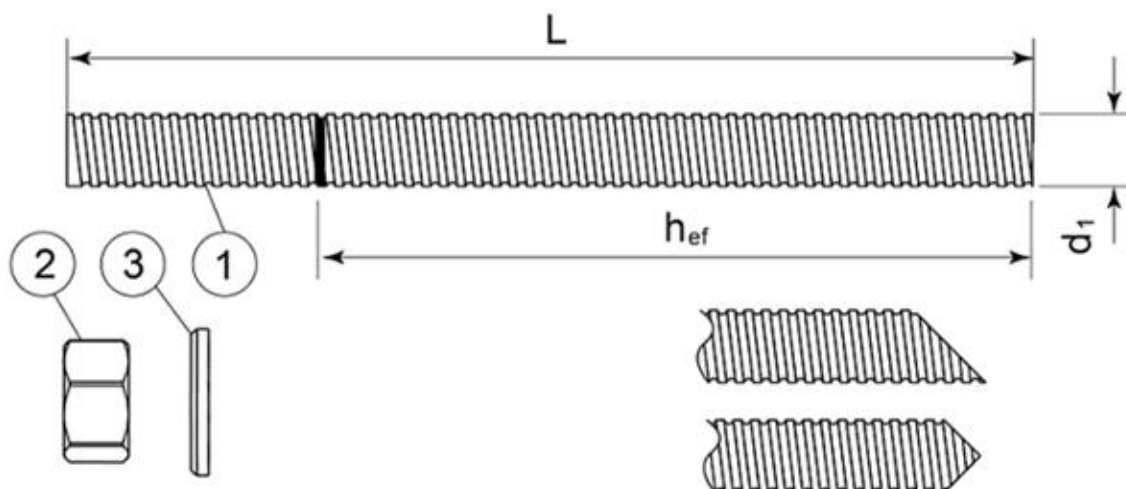


**J-fix Polyester Resin Styrene free**

**Product description**  
Injection system

**Annex A 2**

### Threaded rod M8, M10, M12, M16, M20, M24



Standard commercial threaded rod with marked embedment depth

Part	Designation	Material
<b>Steel, zinc plated <math>\geq 5 \mu\text{m}</math> acc. to EN ISO 4042 or Steel, Hot-dip galvanized <math>\geq 40 \mu\text{m}</math> acc. to EN ISO 1461 and EN ISO 10684 or Steel, zinc diffusion coating <math>\geq 15 \mu\text{m}</math> acc. to EN 13811</b>		
1	Anchor rod	Steel, EN 10087 or EN 10263 Property class 5.8, 8.8, 10.9* EN ISO 898-1
2	Hexagon nut EN ISO 4032	According to threaded rod, EN 20898-2
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
<b>Stainless steel</b>		
1	Anchor rod	Material: A2-70, A4-70, A4-80, EN ISO 3506
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod
<b>High corrosion resistant steel</b>		
1	Anchor rod	Material: 1.4529, 1.4565, EN 10088-1
2	Hexagon nut EN ISO 4032	According to threaded rod
3	Washer EN ISO 887, EN ISO 7089, EN ISO 7093 or EN ISO 7094	According to threaded rod

\*Galvanized rod of high strength are sensitive to hydrogen induced brittle failure

**J-fix Polyester Resin Styrene free**

**Product description**  
Threaded rod and materials

**Annex A 3**

## Specifications of intended use

### Anchorage subject to:

- Static and quasi-static load.

### Base materials

- Uncracked concrete.
- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according EN 206-1:2000-12.

### Temperature range:

- -40°C to +80°C (max. short. term temperature +80°C and max. long term temperature +50°C)

### Use conditions (Environmental conditions)

- (X1) Structures subject to dry internal conditions (zinc coated steel, stainless steel, high corrosion resistance steel).
- (X2) Structures subject to external atmospheric exposure (including industrial and marine environment) and to permanently damp internal condition, if no particular aggressive conditions exist (stainless steel A4, high corrosion resistant steel).
- (X3) Structures subject to external atmospheric exposure and to permanently damp internal condition, if other particular aggressive conditions exist (high corrosion resistant steel).

Note: Particular aggressive conditions are e.g. permanent, alternating immersion in seawater or the splash zone of seawater, chloride atmosphere of indoor swimming pools or atmosphere with extreme chemical pollution (e.g. in desulphurization plants or road tunnels where de-icing materials are used).

### Concrete conditions:

- I1 – installation in dry or wet (water saturated) concrete or flooded hole.
- I2 – installation in water-filled (not sea water) and use in service in dry or wet concrete

### Design:

- The anchorages are designed in accordance with the EN 1992-4 or EOTA Technical Report TR 055 under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings.

### Installation:

- Hole drilling by hammer drill mode.
- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

### Installation direction:

- D3 – downward and horizontal and upwards (e.g. overhead) installation

J-fix Polyester Resin Styrene free

Intended use  
Specifications

Annex B 1

**Applicator gun**

**A**



**B**



**C**



**D**

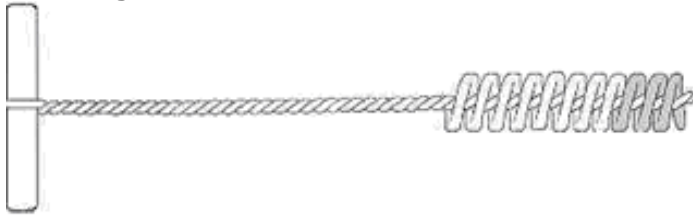


**E**



Applicator gun	A	B	C	D	E
Cartridge	Coaxial 380ml 400ml 410ml	Side by side 350ml	Foil capsule 150ml 300ml	Foil capsule 150ml 300ml	Coaxial 150ml

**Cleaning brush**



**J-fix Polyester Resin Styrene free**

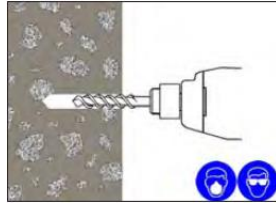
**Intended use**  
Applicator guns  
Cleaning brush

**Annex B 2**



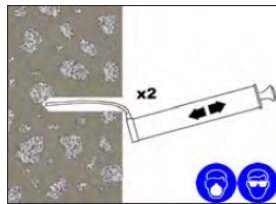
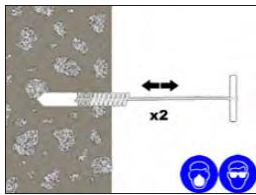
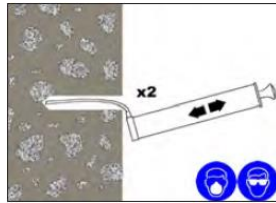
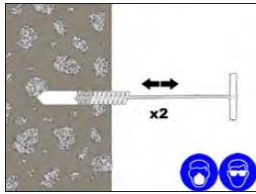
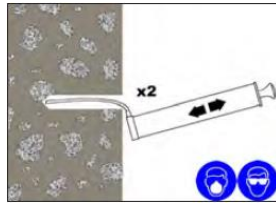
## Installation procedure

1. Drill the hole to the correct diameter and depth. This can be done with either a rotary percussion or rotary hammer drilling machine depending upon the substrate.



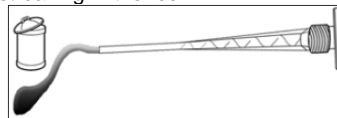
2. Thoroughly clean the hole in the following sequence using the brush with the required extensions and a blow pump.

**Blow Clean x2.**  
**Brush Clean x2.**  
**Blow Clean x2.**  
**Brush Clean x2.**  
**Blow Clean x2.**

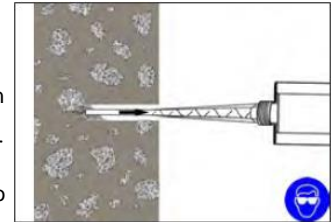


**If the hole collects water after the initial cleaning this water must be removed before injecting the resin.**

3. Select the appropriate static mixer nozzle for the installation, open the cartridge/foil and screw onto the mouth of the cartridge. Insert the cartridge into the correct applicator gun.
4. Extrude the first part of the cartridge to waste until an even colour has been achieved without streaking in the resin.



5. If necessary, cut the extension tube to the depth of the hole and push onto the end of the mixer nozzle, and (for threaded bar 16mm dia. or more) fit the correct resin stopper to the other end. Attach extension tubing and resin stopper.



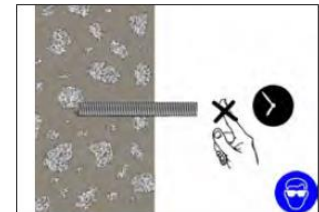
6. Insert the mixer nozzle (resin stopper / extension tube if applicable) to the bottom of the hole. Begin to extrude the resin and slowly withdraw the mixer nozzle from the hole ensuring that there are no air voids as the mixer nozzle is withdrawn. Fill the hole to approximately  $\frac{1}{2}$  to  $\frac{3}{4}$  full and remove the mixer nozzle completely.

7. Insert the clean threaded bar, free from oil or other release agents, to the bottom of the hole using a back and forth twisting motion ensuring all the threads are thoroughly coated. Adjust to the correct position within the stated working time.



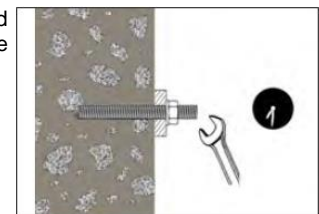
8. Any excess resin should be expelled from the hole evenly around the steel element showing that the hole is full. This excess resin should be removed from around the mouth of the hole before it sets.

9. Leave the anchor to cure. Do not disturb the anchor until the appropriate loading/curing time has elapsed depending on the substrate conditions and ambient temperature.



10. Attach the fixture and tighten the nut to the recommended torque.

**Do not overtighten.**



**J-fix Polyester Resin Styrene free**

**Intended use**  
 Installation procedure

**Annex B 3**

**Table B1: Installation parameter**

Size			M8	M10	M12	M16	M20	M24
Nominal drill hole diameter	$\varnothing d_0$	[mm]	10	12	14	18	22	26
Diameter of cleaning brush	$d_b$	[mm]	14	14	20	20	29	29
Torque moment	$\max T_{fix}$	[Nm]	10	20	40	80	150	200
Depth of drill hole for $h_{ef,min}$	$h_0 = h_{ef}$	[mm]	64	80	96	128	160	192
Depth of drill hole for $h_{ef,max}$	$h_0 = h_{ef}$	[mm]	96	120	144	192	240	288
Minimum edge distance	$c_{min}$	[mm]	35	40	50	65	80	96
Minimum spacing	$s_{min}$	[mm]	35	40	50	65	80	96
Minimum thickness of member	$h_{min}$	[mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$				$h_{ef} + 2d_0$	

**Table B2: Cleaning**

All diameters
- 2 x blowing
- 2 x brushing
- 2 x blowing
- 2 x brushing
- 2 x blowing

**Table B3: Minimum curing time**

Resin cartridge temperature [°C]	T Work [mins]	Base material Temperature [°C]	T Load [mins]
min +5	18	min +5	145
+5 to +10	10	+5 to +10	
+10 to +20	6	+10 to +20	85
+20 to +25	5	+20 to +25	50
+25 to +30	4	+25 to +30	40
+30		+30	35

T work is typical gel time at highest temperature      T load is set at the lowest temperature

**J-fix Polyester Resin Styrene free**

**Intended use**  
Installation parameters  
Curing time

**Annex B 4**

**Table C1:** Design method EN 1992-4  
Characteristic values of resistance to tension load

<b>Steel failure – Characteristic resistance</b>									
<b>Size</b>				<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
Steel grade <b>5.8</b>	$N_{Rk,s}$	[kN]		18	29	42	79	123	177
Partial safety factor	$\gamma_{Ms}$	[-]		1,5					
Steel grade <b>8.8</b>	$N_{Rk,s}$	[kN]		29	46	67	126	196	282
Partial safety factor	$\gamma_{Ms}$	[-]		1,5					
Steel grade <b>10.9</b>	$N_{Rk,s}$	[kN]		37	58	84	157	245	353
Partial safety factor	$\gamma_{Ms}$	[-]		1,4					
Stainless steel grade <b>A2-70, A4-70</b>	$N_{Rk,s}$	[kN]		26	41	59	110	172	247
Partial safety factor	$\gamma_{Ms}$	[-]		1,9					
Stainless steel grade <b>A4-80</b>	$N_{Rk,s}$	[kN]		29	46	67	126	196	282
Partial safety factor	$\gamma_{Ms}$	[-]		1,6					
Stainless steel grade <b>1.4529</b>	$N_{Rk,s}$	[kN]		26	41	59	110	172	247
Partial safety factor	$\gamma_{Ms}$	[-]		1,5					
Stainless steel grade <b>1.4565</b>	$N_{Rk,s}$	[kN]		26	41	59	110	172	247
Partial safety factor	$\gamma_{Ms}$	[-]		1,9					

<b>Combined pullout and concrete cone failure in uncracked concrete C20/25</b>									
<b>Size</b>				<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
<b>Characteristic bond resistance in uncracked concrete</b>									
<b>Dry/wet concrete and flooded hole</b>	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]		8,5	8	9	9	8	7,5
Installation safety factor	$\gamma_2^{(1)} = \gamma_{inst}^{(2)}$	[-]		1,2					
Factor for concrete	C30/37	$\psi_c$	[-]	1,12					
	C35/45			1,19					
	C50/60			1,30					

<b>Concrete cone failure</b>									
Factor for concrete cone failure	$k_1^{(1)}$	[-]		10,1					
	$k_{ucr,N}^{(2)}$			11					
Edge distance	$c_{cr,N}$	[mm]		1,5 $h_{ef}$					

<b>Splitting failure</b>									
<b>Size</b>				<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
Edge distance	$c_{cr,sp}$	[mm]		2,0 $h_{ef}$			1,5 $h_{ef}$		
Spacing	$s_{cr,sp}$	[mm]		4,0 $h_{ef}$			3,0 $h_{ef}$		
Partial safety factor	$\gamma_{Msp}$	[-]		1,8					

<sup>1)</sup> Design according EOTA Technical Report TR 055

<sup>2)</sup> Design according EN 1992-4:2016

<b>J-fix Polyester Resin Styrene free</b>	<b>Annex C 1</b>
<b>Performances</b> Characteristic resistance for tension loads	

**Table C2:** Design method EN 1992-4  
Characteristic values of resistance to shear load

<b>Steel failure without lever arm</b>								
<b>Size</b>			<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
Steel grade <b>5.8</b>	$V_{Rk,s}$	[kN]	9	15	21	39	61	88
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Steel grade <b>8.8</b>	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Steel grade <b>10.9</b>	$V_{Rk,s}$	[kN]	18	29	42	79	123	177
Partial safety factor	$\gamma_{Ms}$	[-]	1,5					
Stainless steel grade <b>A2-70, A4-70</b>	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	$\gamma_{Ms}$	[-]	1,56					
Stainless steel grade <b>A4-80</b>	$V_{Rk,s}$	[kN]	15	23	34	63	98	141
Partial safety factor	$\gamma_{Ms}$	[-]	1,33					
Stainless steel grade <b>1.4529</b>	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Stainless steel grade <b>1.4565</b>	$V_{Rk,s}$	[kN]	13	20	30	55	86	124
Partial safety factor	$\gamma_{Ms}$	[-]	1,56					
<b>Characteristic resistance of group of fasteners</b>								
Ductility factor $k_7 = 1,0$ for steel with rupture elongation $A_5 > 8\%$								

<b>Steel failure with lever arm</b>								
<b>Size</b>			<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
Steel grade <b>5.8</b>	$M^{\circ}_{Rk,s}$	[N.m]	19	37	66	166	325	561
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Steel grade <b>8.8</b>	$M^{\circ}_{Rk,s}$	[N.m]	30	60	105	266	519	898
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Steel grade <b>10.9</b>	$M^{\circ}_{Rk,s}$	[N.m]	37	75	131	333	649	1123
Partial safety factor	$\gamma_{Ms}$	[-]	1,50					
Stainless steel grade <b>A2-70, A4-70</b>	$M^{\circ}_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	$\gamma_{Ms}$	[-]	1,56					
Stainless steel grade <b>A4-80</b>	$M^{\circ}_{Rk,s}$	[N.m]	30	60	105	266	519	898
Partial safety factor	$\gamma_{Ms}$	[-]	1,33					
Stainless steel grade <b>1.4529</b>	$M^{\circ}_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	$\gamma_{Ms}$	[-]	1,25					
Stainless steel grade <b>1.4565</b>	$M^{\circ}_{Rk,s}$	[N.m]	26	52	92	233	454	786
Partial safety factor	$\gamma_{Ms}$	[-]	1,56					
<b>Concrete pry-out failure</b>								
Factor for resistance to pry-out failure	$k_8$	[-]	2					

<b>Concrete edge failure</b>								
<b>Size</b>			<b>M8</b>	<b>M10</b>	<b>M12</b>	<b>M16</b>	<b>M20</b>	<b>M24</b>
Outside diameter of fastener	$d_{nom}$	[mm]	8	10	12	16	20	24
Effective length of fastener	$l_f$	[mm]	min ( $h_{ef}$ , $8 d_{nom}$ )					

**J-fix Polyester Resin Styrene free**

**Performances**  
Characteristic resistance for shear loads

**Annex C 2**

**Table C3:** Displacement under tension and shear load

Anchor size			M8	M10	M12	M16	M20	M24
Tension load	F	[kN]	6,3	7,9	11,9	23,8	29,8	45,6
Displacement	$\delta_{N0}$	[mm]	0,2	0,2	0,3	0,5	0,7	0,9
	$\delta_{N\infty}$	[mm]	0,4	0,4	0,4	0,4	0,4	0,4
Shear load	F	[kN]	5,2	8,3	12,0	22,4	35,0	50,4
Displacement	$\delta_{V0}$	[mm]	0,1	0,1	0,2	0,4	0,8	1,5
	$\delta_{V\infty}$	[mm]	0,2	0,2	0,3	0,6	1,2	2,3

**J-fix Polyester Resin Styrene free****Performances**  
Displacement**Annex C 3**