



# Declaration of Performance DoP-21-1020-CPR-0721

Throughbolt AWA (Torque controlled expansion anchor made of zinc coated steel)  
 JCP Construction Products,  
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| Intended use or uses of the products according to EAD 330232-00-0601 |                                                        |
|----------------------------------------------------------------------|--------------------------------------------------------|
| Generic type                                                         | Torque controlled expansion anchor                     |
| Base material                                                        | Non-cracked concrete C20/25 to C50/60 acc. EN 206      |
| Batch number                                                         | Marked on individual boxes                             |
| Material                                                             | Zinc plated carbon steel                               |
| Durability                                                           | Dry internal conditions                                |
| Loading                                                              | Static, quasi-static                                   |
| ETA 19/0786 issued by                                                | TZUS (TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, S.P.) |
| On the basis of                                                      | EAD 330232-00-0601                                     |
| Certificate of Conformity 1020-CPR-XXXX issued by                    | TZUS (TECHNICKÝ A ZKUŠEBNÍ ÚSTAV STAVEBNÍ PRAHA, S.P.) |
| Under system                                                         | 1                                                      |

| Declared performances according to EAD 330232-00-0601 |                                                            |      |             |      |      |      |       |       |       |  |
|-------------------------------------------------------|------------------------------------------------------------|------|-------------|------|------|------|-------|-------|-------|--|
| Essential Characteristics                             |                                                            |      | Performance |      |      |      |       |       |       |  |
|                                                       |                                                            |      | M06         | M08  | M10  | M12  | M16   | M20   | M24   |  |
| Installation parameters (Standard Embedment depth)    |                                                            |      |             |      |      |      |       |       |       |  |
| $d_o$                                                 | Nominal diameter of drill bit                              | [mm] | 6           | 8    | 10   | 12   | 16    | 20    | 24    |  |
| $d_f$                                                 | Fixture clearance hole                                     | [mm] | 7           | 9    | 12   | 14   | 18    | 22    | 26    |  |
| $h_{ef}$                                              | Effective anchorage depth                                  | [mm] | 40          | 50   | 55   | 65   | 85    | 105   | 120   |  |
| $h_{nom}$                                             | Minimum installation depth                                 | [mm] | 48          | 60   | 67   | 77   | 105   | 125   | 143   |  |
| $h_1$                                                 | Depth of drill hole to deepest point                       | [mm] | 55          | 65   | 75   | 85   | 115   | 135   | 155   |  |
| $h_{min}$                                             | Minimum thickness of concrete member                       | [mm] | 100         | 100  | 110  | 130  | 170   | 210   | 240   |  |
| $T_{inst}$                                            | Nominal torque moment                                      | [mm] | 7           | 20   | 35   | 55   | 100   | 150   | 280   |  |
| $S_{min}$                                             | Minimum spacing                                            | [mm] | 50          | 65   | 70   | 85   | 110   | 135   | 155   |  |
| for $C \geq$                                          | Edge distance                                              | [mm] | 50          | 65   | 70   | 85   | 110   | 135   | 155   |  |
| $C_{min}$                                             | Minimum edged distance                                     | [mm] | 50          | 65   | 70   | 85   | 110   | 135   | 155   |  |
| for $S \geq$                                          | Anchor spacing                                             | [mm] | 50          | 65   | 70   | 85   | 110   | 135   | 155   |  |
| Tensile steel failure                                 |                                                            |      |             |      |      |      |       |       |       |  |
| $N_{Rk,s}$                                            | Characteristic tensile steel failure                       | [kN] | 5.7         | 10.5 | 16.6 | 24.2 | 45.8  | 70.7  | 102.0 |  |
| $\gamma_{Ms}$                                         | Partial safety factor                                      | [-]  | 1.94        |      |      |      |       | 2.04  |       |  |
| Pull-out failure                                      |                                                            |      |             |      |      |      |       |       |       |  |
| $N_{Rk,p,cr}$                                         | Characteristic tensile load in cracked concrete C20/25     | [kN] | n/a         | n/a  | n/a  | n/a  | n/a   | n/a   | n/a   |  |
| $N_{Rk,p,ucr}$                                        | Characteristic tensile load in non-cracked concrete C20/25 | [kN] | -           | -    | -    | 24   | 36    | 42    | 55    |  |
| $\gamma_{Mp}$                                         | Partial safety factor (Includes $\gamma_{inst}=1.0$ )      | [-]  | 1.5         |      |      |      |       |       |       |  |
| $S_{cr,N}$                                            | Critical spacing ( $3 \times h_{ef}$ )                     | [mm] | 120         | 150  | 165  | 195  | 255   | 315   | 360   |  |
| $C_{cr,N}$                                            | Critical edge distance ( $1.5 \times h_{ef}$ )             | [mm] | 60          | 75   | 82.5 | 97.5 | 127.5 | 157.5 | 180   |  |
| $\Psi_c$ C30/37                                       | Increasing factor for concrete C30/37                      | [-]  | 1.0         | 1.08 |      |      | 1.12  |       |       |  |
| $\Psi_c$ C40/50                                       | Increasing factor for concrete C40/50                      | [-]  | 1.0         | 1.15 |      |      | 1.23  |       |       |  |
| $\Psi_c$ C50/60                                       | Increasing factor for concrete C50/60                      | [-]  | 1.0         | 1.19 |      |      | 1.30  |       |       |  |
| Splitting failure                                     |                                                            |      |             |      |      |      |       |       |       |  |
| $S_{cr,sp}$                                           | Critical spacing (Splitting)                               | [mm] | 160         | 200  | 220  | 260  | 340   | 420   | 480   |  |
| $C_{cr,sp}$                                           | Critical edge distance (Splitting)                         | [mm] | 80          | 100  | 110  | 130  | 170   | 210   | 240   |  |
| Displacement under tensile loading                    |                                                            |      |             |      |      |      |       |       |       |  |
| $N_{cr}$                                              | Service tensile loads in cracked concrete                  | [kN] | n/a         | n/a  | n/a  | n/a  | n/a   | n/a   | n/a   |  |
| $\delta_{N0,cr}$                                      | Short term displacement under tensile loads                | [mm] | n/a         | n/a  | n/a  | n/a  | n/a   | n/a   | n/a   |  |
| $\delta_{N\infty,cr}$                                 | Long term displacement under tensile loads                 | [mm] | n/a         | n/a  | n/a  | n/a  | n/a   | n/a   | n/a   |  |
| $N_{ucr}$                                             | Service tensile loads in non-cracked concrete              | [kN] | 2.6         | 5.2  | 9.0  | 11.4 | 17.1  | 20.0  | 26.2  |  |
| $\delta_{N0,ucr}$                                     | Short term displacement under tensile loads                | [mm] | 0.7         | 0.25 | 1.05 | 1.9  | 2.13  | 1.54  | 1.37  |  |
| $\delta_{N\infty,ucr}$                                | Long term displacement under tensile loads                 | [mm] | 2.41        | 2.41 | 2.41 | 2.41 | 2.41  | 2.41  | 2.41  |  |

| Shear steel failure           |                                                       |      |      |      |      |      |       |       |       |
|-------------------------------|-------------------------------------------------------|------|------|------|------|------|-------|-------|-------|
| $V_{RK,s}^0$                  | Characteristic shear steel failure                    | [kN] | 3.2  | 5.8  | 9.1  | 13.3 | 24.7  | 38.6  | 55.6  |
| $M_{RK,s}^0$                  | Characteristic bending moment                         | [Nm] | 4.8  | 11.8 | 23.6 | 41.3 | 104.9 | 204.5 | 353.6 |
| $\gamma_{Ms}$                 | Partial safety factor                                 | [-]  | 1.62 |      |      |      |       | 1.7   |       |
| Concrete pryout resistance    |                                                       |      |      |      |      |      |       |       |       |
| k                             | Concrete pry-out failure factor                       | [-]  | 1.0  | 1.0  | 1.0  | 2.0  | 2.0   | 2.0   | 2.0   |
| $\gamma_{Mc}$                 | Partial safety factor (Includes $\gamma_{inst}=1.0$ ) | [-]  | 1.5  |      |      |      |       |       |       |
| Shear concrete edge failure   |                                                       |      |      |      |      |      |       |       |       |
| $l_{ef}$                      | Effective anchorage length                            | [mm] | 40   | 50   | 55   | 65   | 85    | 105   | 120   |
| Displacement under shear load |                                                       |      |      |      |      |      |       |       |       |
| V                             | Service shear load in concrete                        | [kN] | 1.5  | 2.7  | 4.4  | 6.3  | 11.8  | 18.4  | 26.5  |
| $\delta_{V0}$                 | Short term displacement under shear load              | [mm] | 0.57 | 0.57 | 0.56 | 1.19 | 2.02  | 3.58  | 4.29  |
| $\delta_{V\infty}$            | Long term displacement under shear load               | [mm] | 0.85 | 0.85 | 0.84 | 1.78 | 3.03  | 5.38  | 6.43  |

The performance data above relates to the following product codes

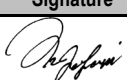
| Thread size | Marking | L    | $t_{fix+std}$ | $t_{fix+red}$ | Product Code |
|-------------|---------|------|---------------|---------------|--------------|
| [d]         | [d×L]   | [mm] | [mm]          | [mm]          | -            |
| M6          | M6x60   | 60   | 3             | -             | AWA06060     |
|             | M6x80   | 80   | 23            | -             | AWA06080     |
| M8          | M8x65   | 65   | -             | 8             | AWA08065*    |
|             | M8x75   | 75   | 3             | 18            | AWA08075*    |
|             | M8x90   | 90   | 18            | 33            | AWA08090*    |
|             | M8x100  | 100  | 28            | 43            | AWA08100*    |
|             | M8x115  | 115  | 43            | 58            | AWA08115*    |
|             | M8x130  | 130  | 58            | 73            | AWA08130*    |
| M10         | M10x75  | 75   | -             | 8             | AWA10075     |
|             | M10x90  | 90   | 8             | 23            | AWA10090     |
|             | M10x100 | 100  | 18            | 33            | AWA10100     |
|             | M10x120 | 120  | 38            | 53            | AWA10120     |
|             | M10x150 | 150  | 68            | 83            | AWA10150     |
| M12         | M12x90  | 90   | -             | 10            | AWA12090     |
|             | M12x100 | 100  | 5             | 20            | AWA12100     |
|             | M12x110 | 110  | 15            | 30            | AWA12110     |
|             | M12x120 | 120  | 25            | 40            | AWA12120     |
|             | M12x140 | 140  | 45            | 60            | AWA12140     |
|             | M12x160 | 160  | 65            | 80            | AWA12160     |
|             | M12x180 | 180  | 85            | 100           | AWA12180     |
|             | M12x200 | 200  | 105           | 120           | AWA12200     |
| M16         | M16x125 | 125  | -             | 11            | AWA16125     |
|             | M16x145 | 145  | 16            | 31            | AWA16145     |
|             | M16x170 | 170  | 41            | 56            | AWA16170     |
|             | M16x220 | 220  | 91            | 106           | AWA16220     |
| M20         | M20x130 | 130  | -             | 5             | AWA20130     |
|             | M20x170 | 170  | 20            | 45            | AWA20170     |
|             | M20x215 | 215  | 65            | 90            | AWA20215     |
| M24         | M24x180 | 180  | 5             | 33            | AWA24180     |
|             | M24x260 | 260  | 85            | 113           | AWA24260     |

\*: Reduced embedment depths use restricted to the anchoring of structural components which are statically indeterminate.

The performances of the product identified by the above product codes are in conformity with the declared performance

This Declaration of performance is issued under the sole responsibility of JCP Construction Products

Signed for and on behalf of the manufacturers

| Name and function | Place and date of issue | Signature                                                                             |
|-------------------|-------------------------|---------------------------------------------------------------------------------------|
| Reza Jafari       | Teddington              |  |
| Technical Manager | December 2021           |                                                                                       |